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## Crude Tall Oil – Mixed wood Tall Oil (MTO), grade 2 Product Datasheet

Item number: 10-010

## **General information**

Crude Tall Oil is a viscous oily liquid of brown and dark brown color with unpleasant odor. The oil composition depends on the wood species when cooking the sulfate pulp. The properties of the product depend upon the Kraft cooking process raw material, which can be:

- a) Soft wood Soft wood Tall Oil (STO)
- b) Hard wood Hard wood Tall Oil (HTO)
- c) Mixed wood Mixed wood Tall Oil of 1<sup>st</sup> and 2<sup>nd</sup> grades (MTO)

Crude tall oil is a natural blend of resin and fatty acids, neutral and oxidized substances. Resin acids are high-molecular unsaturated acids of cyclic diterpene structure. Main acids are abietic and primaric ones.

Fatty acids are high-molecular, mainly unsaturated carboxylic acids of linear structure with different unsaturation degree. Main acids are oleinic acid, linoleic acid and their isomers. There is also a dash of saturated acids such as palmic acid, stearic acid and others. Unsaponifiable substances are aliphatic hydrocarbons, terpenic compounds, phenols and others.

Tall oil is insoluble in water, soluble on organic solvents, non-toxic.

## Specification and typical analysis

<b>Properties</b> Appearance	<b>Standard MTO 2<sup>nd</sup> grade</b> brown or dark brown color oily	<b>Typical analysis</b> / liquid
Acid number, mg KOH per 1 g of product	min. 120	130
Resin acids, % wt.	min. 20	24
Unsuponifiable matter, % wt.	max. 20	19
Lignin and solid particles, %, wt.	not determined	0.9
Mass part of fatty acids, resin acids and	min. 91	96
neutral substances, %		
Water, % wt.	2	1.4
Ash content, %, wt.	not determined	not determined

## **Delivery form**

The product is usually supplied in tank containers or flexi tanks.

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